

Receiving Report

Date: 12-03-22
Supplier: IHYS
Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Cash ☐ Cr ☒

Batch No: 121096
Part P/O: 1016444
Release Note Attached: Yes ☒ No ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐
QC6 Inspection: Yes ☒ No ☐
Work Order: ☒

Discrepancies

Part Number	Description	Ordered Quantity	Received Quantity	Returned Quantity	Short Quantity	Comments

Initials of receiver (if shipment OK) Level 12 *[Signature]*

Production/Admin: *[Signature]*
Date: *[Signature]*
Received/Costing: *[Signature]*
Initial: *[Signature]*

Location

Purchase Order Receipt Listing

Thursday, March 22, 2012 7:32:38 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO16444 Receipt Dates from 3/22/2012 to 3/22/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name		VC-COP001	Thyssenkrupp Materials CA Ltd								
PO16444	8		M6061T6S.080	sf	3/23/2012	3/22/2012	384.0000	\$3.67	0.0000	0	\$1,409.65
CAD	No		6061-T6 .080 Sheet	sf	384.0000	DESI02		\$1,409.65	0.0000	0	
			121096								
Total Received Quantity:											384.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,409.66
Total Balance Due Quantity:											0.0000

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

Page: 1 ... Continued

* WE STOCK STAINLESS STEEL
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT

***** TEL. 800-926-2600 *****
CONCORD, ONT. *** 9:00 AM TO 4:00 PM ***
* CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
TOTAL G.W 1 SKID 559 LBS
** REFERENCED ON IT **
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
ATTN: CHANTAL/LINDA
TO SHIPPING.
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

ADD ON TO 430287 SUR-CHARGE PAID

WT LBS 434
217
217
434
LBS
PCS 8
Tags 2
TOTAL: 384.00 SFT
192.00 SFT
192.00 SFT
Quantity PCS 8
MTR

Heat Number 372101
Tag No 48259
Total: 48258
ALUMINUM SHEET 6061 T6
0810 Nom X 48.0000" X 144.0000"
1) Our Order PEC-430289- 1 Your PO # 16444
B I L L O F L A D I N G

Ship Date 23Mar12 at 11:37 From PFW
No: PEC 758273
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0 - 0 Manifest
Vehicle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033
Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F

L A D I N G

1
8.137
DATE

2/2/12

39

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 2 Last

B I L L O F L A D I N G
***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033
Ship To: DART AEROSPACE (1)
Ship Date: 23Mar12 at 11:37 From PFW
No: PEC 758273
L A D I N G
Ship Date: 23Mar12 at 11:37 From PFW
Via VIM TRANSFER
FOB CONCORD
Route 0 - 0 Manifest
Vehcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

COPPER AND BRASS SALES

MATERIAL TYPE

ALUMINIUM ALLOYS

PRODUCT DESIGNATION

1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINIUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINIUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC DISCOLORATION. CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS. THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM.IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINIUM/ALUMINIUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures. * Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ www.copperandbrass.com.

ALUMINIUM LABEL NO.300-1088

ISSUED 10/01/2008

CERTIFIED INSPECTION REPORT

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Per: *[Signature]*

Malcolm Murphy
Director of Manufacturing Davenport Works

[Signature]
Terrence Thom
Quality Assurance Manager

Page 1 of 3

Ship To: COPPER & BRASS SALES INC
905 CARLOW DRIVE
UNIT D
BOLINGBROOK 60490 IL

Item Description
0.08 IN TK (+0.0000 - .0045) X 48.0 IN W (+.125 - .125) X 144.0 IN LN (+.15625 - .15625) CAT D 126901 (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE
GUARANTEED - AMS4027 REV N - ANSIH35.2 REV 2009 EXC_MRK ASME-SB-209 REV 11 EXC_MRK ASTM B209 REV 10 ((MARKED)) KRAFT PAPER INTERLEAVED
MAX GROSS SKID WGT: 4750 LB QUAN TOL +/- 10 % CQR D126901 REV 42 CUST REQ 11-12-23 *** W/E 12-01-28 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	356491	755282	3891	75	PC	27740	46940
2	356516	755281	3166	61	PC	27740	46940
3	356516	755282	727	14	PC	27740	46940
			7784	150			

Notes for CQR: D126901.42
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISIO N DATED 1997-08-01.

CQR: D126901.42 -Specification Limits

Temp	Dir	Max	Min	TYS	UTS	EL4D
T6	Long Transv.			KSI	KSI	PCT
		42.0	35.0			10

COPPER AND BRASS SALES
SOLD TO: TKMNA - ECAD
DATE: 3/15/12 QTY: 8 PC
CUSTOMER PO: PEC-237670
SHIPPER NO: 2401754836
BY: *[Signature]*

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1323356
Ship Date
2011-12-23
P.O. No./Govt Contract No.
5400122200
B.L. No.
6600211
Invoice No.
00000
Alcoa No. Item
1000339785-2
Customer Alcoa Item
DP-39785-7
C&B
G041015423R14

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2401754836

PO: PEC - 237670

Date: 03/15/2012

Wgt: 216.760 LB

Part:

[Signature]

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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Per: *[Signature]*

Malcolm Murphy
Director of Manufacturing Davenport Works

[Signature]
Terrence Thom
Quality Assurance Manager

Ship From: RIVERDALE, IA.

1323356
Ship Date 2011-12-23 B.L. No. 6600211 Invoice No. 00000 Alcoa No. Item 1000339785-2 DP-39785-7
P.O. No./Govt Contract No. 5400122200 Ln#: 0060 C&B G041015423R14

CQR: D126901.42 -Specification Limits (cont.)

Chemical Composition SI FE CU MN MG CR ZN TI Each Total Aluminum
Alloy 6061 Max 0.8 0.7 0.40 0.15 1.2 0.35 0.25 0.15 0.05 0.15
Min 0.40 0.15 0.8 0.04
Lot: 755281 - Mechanical, Physical, Metallurgy, Quantometer Results

Temp Dir T6 Long Transv. No-> Test 10
UTS KSI 50.8 50.7 51 50.4 50.3 50.5 50.7 50.7 50.5 50.3
TYS KSI 45.5 45.6 45.9 45.1 45 45.1 45.5 45.3 45.3 45.1
EL4D PCT 11.6 11.4 10.8 11 11.4 10.9 10.5 11.1 10.8 10.4

Cast Number H8357052
Lot: 755282 Chemical - OES SI FE CU MN MG CR ZN TI
Actuals 0.66 0.4 0.26 0.05 0.9 0.16 0.04 0.03
- Mechanical, Physical, Metallurgy, Quantometer Results
Temp Dir T6 Long Transv. No-> Test 10
UTS KSI 50.6 50.8 50.8 50.8 50.9 50.8 50.8 50.8 50.8 50.7
TYS KSI 45.2 45.3 45.2 45.1 45.3 45.1 45.1 45.1 45.1 44.9
EL4D PCT 11.5 11.3 11 11.5 11.1 11.4 11.5 11.5

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2401754836

PO: PEC - 237670

Date: 03/15/2012

Wgt: 216.760 LB

Part:

[Signature]

CERTIFIED INSPECTION REPORT

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Malcolm Murphy
Director of Manufacturing Davenport Works

Terence Thom
Quality Assurance Manager

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1323356	0	B.L. No.	Invoice No.	Alcoa No.	Item
2011-12-23	6600211		00000	1000339785-2	DP-39785-7
P.O. No./Govt Contract No.	Customer	Alcoa Item			
5400122200	Ln#: 0060	C&B	G041015423R14		

Page 3 of 3

Lot: 755282 - Mechanical, Physical, Metallurgy, Quantometer Results (cont.) -----

Cast Number	Chemical - OBS	SI	FE	CU	MN	MG	CR	ZN	TI
H8358011	Actuals	0.65	0.4	0.26	0.06	0.9	0.16	0.04	0.03

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2401754836

PO: PRC - 237670

Date: 03/15/2012

Wgt: 216.760 LB

Part:

James H Baker

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

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Per:

1348790

Ship Date

0

B.L. No.

Invoice No.

Alcoa No.

Item

2012-03-01

6822637

00000

P.O. No./Govt Contract No.

Customer

Alcoa Item

5400126080

Ln#: 0020

C&B

G041099578R06

DP-48135-2

Customer

Alcoa Item

5400126080

Ln#: 0020

C&B

G041099578R06

DP-48135-2

Customer

Alcoa Item

5400126080

Ln#: 0020

C&B

G041099578R06

DP-48135-2

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Alcoa Item

5400126080

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C&B

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DP-48135-2

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Alcoa Item

5400126080

Ln#: 0020

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G041099578R06

DP-48135-2

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Alcoa Item

5400126080

Ln#: 0020

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G041099578R06

DP-48135-2

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Ln#: 0020

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G041099578R06

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G041099578R06

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G041099578R06

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G041099578R06

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Alcoa Item

5400126080

Ln#: 0020

C&B

G041099578R06

DP-48135-2

Customer

Alcoa Item

5400126080

Ln#: 0020

C&B

G041099578R06

DP-48135-2

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16444

Purchase Order Date 3/14/12

PO Print Date 3/14/12

Page Number 3 of 3

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name
Vendor Phone 905 669 9444
Vendor Fax 905 738 9033
Vendor Account Nbr

Buyer
Requisition Nbr
Tax Resale Nbr
Terms
Currency
FOB

Chantal Lavioie
10127-2607
Net 30
CAD
Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-
A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

6061-T6 .080 Sheet

3/23/12

Yes

384.00

Yours pld

\$3.6458

\$1,399.99

3/12/3/02

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

PO Total:

\$3,195.63

MATERIAL CERTIFICATION
REQD UPON DELIVERY

CERTIFICATE OF CONFORMANCE
REQD UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Date: 3/14/12

Change Nbr: 1